



Replacing a Centre Latch

TOOLS REQUIRED

Cordless drill

1/4" (6.35mm) & 3/16" (4.7mm) metal drill bits

Rivet Gun, Hammer, Punch Side Cutters

Photo #1

Open; unfold the Sport Shelter in a dry work area. Prepare the latch area by pulling back any fabric and then pull the stretchy rubber part of the latches to one side.

Photo #2

Put a 1/4" sharp drill bit in the drill; drill out the rivet head that is holding the centre latch onto the frame. Do this for both rivets.

Photo #3

After drilling off both heads of the rivets, see if the latch will slide off the rivets. If so, skip to step #4, if not, continue to step #3a.

3a. Using the 3/16" drill bit, drill out the rivet until you reach the aluminium frame. If the latch is still on after drilling out both holes, then pull the latch off with pliers.

Photo #4

Cut any remaining rivet left with side cutters as close to the centre connector as possible.

4a. Hammer out the rest of the rivet through the aluminium frame, and drill out the hole with the 3/16" drill bit so that it is clean and smooth.

Photo #5

Place the rivet through the latch, then, through the holes in the centre connector and aluminium frame. **MAKE SURE THE RUBBER PART OF THE LATCH IS ORIENTED IN THE CORRECT WAY.**

Photo #6

Place the rivet gun on the rivet and squeeze all the way down once, and then squeeze until the rod inside the rivet comes out, or is loose enough to remove it. Do this for both rivets.

