



Corner Brace Replacement Procedure

TOOLS REQUIRED

Cordless drill

3/8" & 3/16" metal drill bits

Rivet gun

Photo #1

Open the Sport Shelter up in a dry work area. Identify and expose the broken "corner brace" as shown in photo #1.

Photo #2

Using a drill with a 3/8" sharp metal drill bit; drill the rivet head off that is holding the broken brace onto the frame. Remove the 2 rivets and the broken corner brace like in photo #2. **Be careful not to damage the aluminium tube.**

Photo #3

The replacement parts include: 1 corner brace, 2 washers, 2 rivets (one male and one female).

Photo #4

Take the replacement and place it in the right orientation to the other corner braces, as shown in photo #4.

Photo #5

Using a 3/16" drill bit; drill the hole in the aluminium tube through both sides as shown in picture #5. **BE SURE NOT TO "CATCH ANY FABRIC IN THE DRILL BIT!"** Do both sides.

Photo #6

Take the female side of the rivet and place it through the underside of the brace and place the washer over the rivet, as shown in picture #6. Insert the female rivet through the bottom hole of the aluminium tube. The female rivet does not go all the way through, but you will see it from the top.

Photo #7

Take the male side of the rivet and place it through the top hole and into the female side of the rivet as shown in photo #7. Be sure to squeeze the two rivets sides together with your fingers, to firmly seat it.

Photo #8

Using a rivet gun, place the gun over the rivet end and squeeze it to secure the male and female rivet together.

